



Step Drill Bits

Application: drilling and enlarging holes in metal sheets and other soft materials.



These bits are designed with the capacity to drill multiple hole sizes at once. The bit diameter of these bit types increases from the tip in specific increments following a stair-step profile – like a pyramid, each tier of the bit drills a hole with a different, larger diameter.



Material: HSS 4341

Cat. №	Size, mm	Steps	Step diameter, mm	Shank, mm	Total length, mm	Pcs/Pack
20009284200	4–12	5	Ø 4/6/8/10/12	6	65	1
20009284300	4–20	9	Ø 4/6/8/10/12/14/ 16/18/20	8	75	1
20009284400	4–30	14	Ø 4/6/8/10/12/14/16/18/20/22/24/26/28/30	10	100	1
Step Drill Bit Set						
20009284714	4–12 mm, 4–20 mm, 4–30 mm					3

HEAVY DUTY

PREMIUM QUALITY

Material: HSS M2

Cat. №	Size, mm	Steps	Step diameter, mm	Shank, mm	Total length, mm	Pcs/Pack
20008284200	4–12	5	Ø 4/6/8/10/12	6	65	1
20008284300	4–20	9	Ø 4/6/8/10/12/14/ 16/18/20	8	75	1
20008284400	4–30	14	Ø 4/6/8/10/12/14/16/18/20/22/24/26/28/30	10	100	1
Step Drill Bit Set						
20008284714	4–12 mm, 4–20 mm, 4–30 mm					3

SPARKY Power Tools GmbH

20, Leipziger Strasse
10117 Berlin, Germany
Tel.: +49 30 203916-0
Fax: +49 30 203916-66
E-mail: powertools@sparkygroup.com

www.sparky.eu